## Enameling of baking oven cavities in South Africa



You can rely on Defy. To simplify.









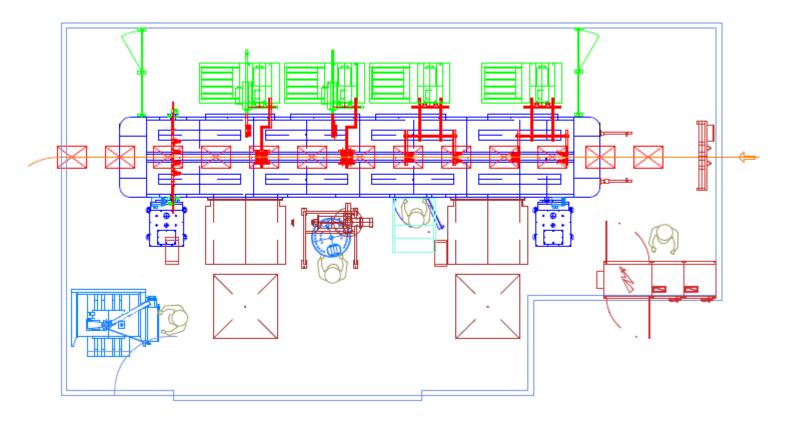
Capacity increase

Quality improvement

Automation



### <u>Layout</u>





## Installation Key Data

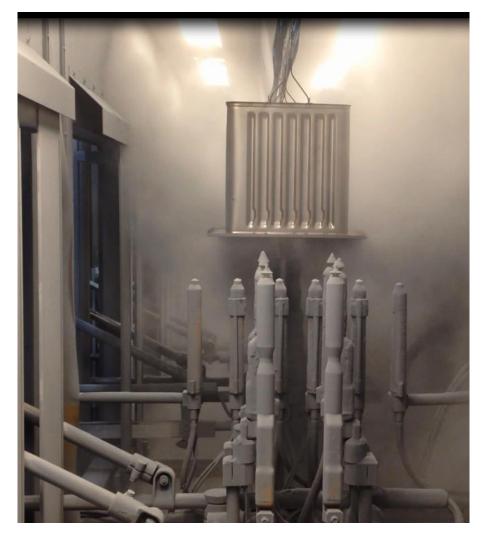
Parts: Oven cavities, enamel

### **Object sizes:**

- max. H = 443/448mm (in-/outside)
- max. W = 400/520 mm(in-/outside)
- max. L = 550/660 mm (in-/outside)
- Conveyor Speed: typical 3.9 m/min

### Scope of delivery:

- 1 x AS04-26P, CM30 in ICS04
- 1x FP16 Big Bag
- 1x MRS-FE Booth
- 4 x ZA05-13 + YT04, 2x UA03
- 1x AZO650
- 1x "Hanger Banger"







#### **Company Profile:**

Defy Appliances (Pty) Ltd - a member of the Arcelik Group is Southern Africa's largest manufacturer and distributor of major domestic appliances. They offer a full range of kitchen and laundry appliances as well as air conditioners. Their slogan 'You can rely on Defy' is very strongly associated with consistent product quality.

### **Company Expectations:**

An improved line automation and higher quality expectations where the main reasons for Defy to invest in the new Gema powder coating equipment.

#### Key to Gema Success:

Defy and Arcelik group made good experience with the Gema equipment: A cost reduction due to the high automation level across the entire range of cavities and a reduced reject rate due to the stable coating process are achieved. Also, a cleaner working area, because of the highly efficient filter / recovery system, is provided.



4