

Betsukawa Co., Ltd. Power Distribution & Power Control Box Coating





Expand Production Capacity & Add. Color change

Improve Transfer Efficiency & Reducing touch up Improve Coating quality, Clean & Safe environment





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Installation Key Data

Parts: Power Control & Distribution BOX
Parts Size: 2500(L)x1000(W)x2500(H)

Conveyer Speed: 2.5m/min

Scope of Delivery:

3x Diamond Automatic Booth 3x OptiFlex AS04-10P 3x OptiFlex AS04-8P 6x ZA06-18/XT11-10 3x ZA06-18 / Positioner 3x PH200+PS2 3x PH200 3x Cyclone 1x 16000m3/h Filter 1x Manual Booth 2x OptiFlex2 B 1x 16000m3/h Filter











Company Profile:

Since the foundation in 1952, Betsukawa produces the electric power control units and power distribution boxes, and is now also supplying the high-tech automation system for controlling electric power and air condition.

Customer Demands

The production ratio inside the plant is 70% liquid coating and 30% powder coating. With it's old powder coating line the customer faced the following problems:



- * Powder escaping to outside, therefore no clean environment
- * Inconsistent transfer efficiency
- * Huge amount of waste powder
- * Quality problems with recovery powder

Therefore, Betsukawa decided to upgrade its powder coating line to eliminate those problems.

Key of Gema Success:

They installed 3x automatic booths, removing the old powder booth, with very unique design including 3x cyclone with 1x filter unit and only with small conveyor changes.



In conclusion, with Gema the product diversity could be increased and also the following advantages realized:

- * 1.5x times higher Productivity
- * Improved transfer efficiency
- * Decreased touch-up needs
- * Realization of multi color recovery
- * Decreasing powder consumption
- * Improved coating quality
- * Clean working environment
- * Reduced VOC

